



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18582-5
Job Sheet 170375



Part No: RBT18582-5

Job Qty: 6 ea

Part Name: Socket, Modified



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18582 Rev1 IPP Rev A 17.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/18/18	0.00	0.00	Start Up Machining-4		J.C.-L.
110	Lathe Conv	6 pcs		1/19/18	0.00	3.00	Lathe Conv-2		J.C.-L.
120	QC	6 pcs		1/19/18	0.00	0.00	QC2		J.C.-L. 18-01-22
130	QC	6 pcs		1/19/18	0.00	0.00	QC8		FR 18-1-23
140	Packaging	6 pcs		1/19/18	0.00	0.00	Packaging3		
150	QC21-SA	6 Ea		1/19/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. (cut to length and remove some chrome for welding).

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	70548573	6	9	0	0

Part Specifications

Specifications could not be found.

Plex 1/15/18 2:30 PM Dart.lajeunesse.marie

DART
AEROSPACE
S034115

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Socket, Modified

PART NO: RBT18582-5

Original Serial #: S034115

Revision:

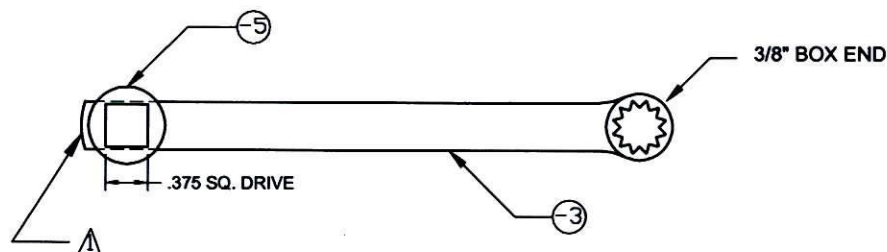
Revision: Start up Operation 01/22/18

No:

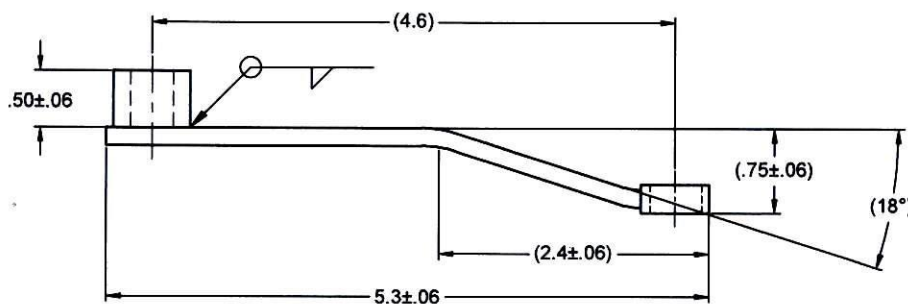
Job No: 170375

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D REF. DIM FROM 5.75 TO 4.5, ADDED REF. DIM. 2.4 & 18" PER R.W.	11/28/11	RJC	RW
1	ADDED TOLERANCE $\pm .06$ TO .50, 5.3, 2.4 & .75 DIMS, CH'D OVERALL LENGTH FROM 5.2 & LENGTH BETWEEN CENTER OF WRENCH AND SOCKET FROM 4.5, CH'D TOOL NAME FROM WRENCH PER D.W.	3/14/12	RJC	DW



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WORK ORDER
NO. 170375 M5
1801-15



△ BELOW INFORMATION FOR OUTSIDE OPERATION

1. FORM WRENCH
2. WELD SOCKET TO REF. LENGTH
3. CUT EXCESS WRENCH & FINISH END

NOTE:

1. REMOVE WELD MARKS WITH WIRE WHEEL.
2. TOOL ALSO SOLD W/KIT RBT18561.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
	1		-1	1	WELDMENT		
	1		-3		WRENCH	3/8" 12pt. BOX END PROTO #212ASD (MSC #84504158)	
	1		-5		SOCKET	3/8" DR. 9MM PROTO #5209M (MSC #70548573)	

RED BARN MACHINE	
TITLE T/R G/B TORQUE ADAPTER	
DWG NO. RBT18582	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-17-09
SHEET 1 of 1	